

SHIP THURS MAR25

Work Order ID 130301

130301

Page 1

Item ID: D119-796-203

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AFT Crosstube Installation without Step

Start Date: 3/04/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/04/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D119-796	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D119-796-203 CHG003								
									DAS 05 9-89
									MAR 05 2015
102		0.00							
102									
Crosstubes	Memo	0.00							
Crosstubes	PULL FROM AGUSTA TRIAL FIT 1 X D119-796-101 B128012 5130152								
	REMOVE FROM GEAR TOUCH UP A/R								
	REMOVE PEG STEPS, RETURN TO STK 2 X D5149-043 B128568								
									DAS 41 9-89 15-3-4

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130301

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Item ID: D119-796-203

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AFT Crosstube Installation without Step

Start Date: 3/04/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/04/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
105	QC5- Inspect part completeness to step on W/O	0.00							DAS 9 9-89
105									
QC	Memo	0.00							
Quality Control									
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

MAR 12 2015

DAS
46
9-89

MAR 12 2015

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Item ID: D119-796-203

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AFT Crosstube Installation without Step

Start Date: 3/04/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/04/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D119-796-203 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAR 05 2015

DAG
05
2-00

mcs 1503-05

Mar 15.3.15

Picklist Print

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Work Order ID: 130301

130301

Parent Item: D119-796-203

D119-796-203

Parent Item Name: AFT Crosstube Installation without Step

Start Date: 3/04/15

Required Date: 3/04/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.11.19 AS PER IIN REV.B DD VERF:JLM IPP REV
D 15.02.13 AS PER REV C JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
D119-796-201		Manufactured	No				Each	0.0000		1				
D119-796-201										**	128064			W
AFT Crosstube Installation with Step														
D5149-043		Manufactured	No				Each	0.0000		-2				
D5149-043										**	128569			W
Aft Step Base Assembly														
AN5C32A		Purchased	No				Each	163.0000		4				
AN5C32A										**				
BOLT														
Use originals														
W														
Location														
Loc Qty														
Loc Code														
FG														
4														
18918														
4														
ST286A														
100														
131650														
100														
ST336														
59														
m130298														
17														
m131152														
42														
MS21250-05-048		Purchased	No				Each	47.0000		4				
MS21250-05-048										**	4			W 15-03-04
BOLT														

JAS
46

Location	Loc Qty	Loc Code
ST298	47	
m131559	17	
m131605	30	

DAG
05
8-09

Picklist Print

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Work Order ID: 130301

130301

Parent Item: D119-796-203

D119-796-203

Parent Item Name: AFT Crosstube Installation without Step

Start Date: 3/04/15

Required Date: 3/04/15

Start Qty: 1.00

Required Qty: 1.00

AN5C7A

Purchased

No

Each

253.0000

12

AN5C7A

BOLT

USE originals

Location

Loc Qty

Loc Code

FG

2

19185

2

ST286A

150

m131320

150

ST338

101

19185

1

m131139

100

12

u 150304

MS21043-5

Purchased

No

Each

180.0000

4

MS21043-5

Nut

50

Location

Loc Qty

Loc Code

FG

20

101418

20

GA

81

116548

81

ST304

79

m131317

79

4

DAS 46

NAS1149C0563R

Purchased

No

Each

846.0000

20

NAS1149C0563R

Washer

DAS 46

AS 16

9-89

USE originals

Location

Loc Qty

Loc Code

ST260a

500

m131697

500

ST271

346

m125928

5

m131026

341

12 + Add 8

u 150304

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Shop Packet Print

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